



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
○ up, forged
and ground

	Permissible Deviations according to EN 15800	DIN 2096
	Quality Class	
	1	2
	3	
De, Di	○	○
L0	○	○
F1	○	○
F2	○	○
e1	○	○
e2	○	○
d		

11	Manufacturing Tolerance	by:
a) if the spring force and the spring length are specified	L0	○
b) if the spring force, the spring length and L0 are specified	n and d	⊗
	n and De, Di	○
c) if two spring forces and the spring lengths are specified	L0, n and d	○
	L0, n and De, Di	○

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Set Test Springs !

Supply remaining springs set ○
not set ○

Springs to be supplied not set may be longer than L0

				Date	Name	Feder		
				Compl.				
				Check				
				Stand.				
						D-10009		
Cond.	Modification	Date	Name	ZILLER Böhmenkirch				