



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

10	Permissible Deviations according to EN 15800 Quality Class			DIN 2096
		1	2	3
	De, Di	○	○	○
	L0	○	○	○
	F1	○	○	○
	F2	○	○	○
	e1	○	○	○
	e2	○	○	○
	d			
11	Manufacturing Tolerance		by:	
	a) if the spring force and the spring length are specified		L0 ○	
	b) if the spring force, the spring length and L0 are specified		n and d ⊗	
			n and De, Di ○	
	c) if two spring forces and the spring lengths are specified		L0, n and d ○	
			L0, n and De, Di ○	
12	Springs to be supplied not set may be longer than L0			
Set Test Springs !				
Supply remaining springs set ○ not set ○				

					Date	Name	Feder	
					Compl.			
					Check			
					Stand.			
							RD-32040	
Cond.	Modification	Date	Name	ZILLER Böhmenkirch				