

Illustr.1. Spring ends lined
up and ground

Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

		and ground			
10		Permissible Deviations according to EN 15800 Quality Class			DIN 2096
		1	2	3	
	De, Di	○	○	○	○
	L0	○	○	○	○
	F1	○	○	○	○
	F2	○	○	○	○
	e1	○	○	○	○
	e2	○	○	○	○
	d				
11	Manufacturing Tolerance			by:	
	a) if the spring force and the spring length are specified	L0 ○			
	b) if the spring force, the spring length and L0 are specified	n and d	⊗		
		n and De, Di	○		
	c) if two spring forces and the spring lengths are specified	L0, n and d	○		
		L0, n and De, Di	○		
12	Springs to be supplied not set may be longer than L0				
	Set Test Springs ! Supply remaining springs set ○ not set ○				

				Date	Name	Feder			
				Compl.					
				Check					
				Stand.					
						RD-02020			
Cond.	Modification	Date	Name	ZILLER Böhmenkirch					