



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

10	Permissible Deviations according to EN 15800 Quality Class				DIN 2096
		1	2	3	
	De, Di	☐	☐	☐	☐
	L0	☐	☐	☐	☐
	F1	☐	☐	☐	☐
	F2	☐	☐	☐	☐
	e1	☐	☐	☐	☐
	e2	☐	☐	☐	☐
d					
11	Manufacturing Tolerance			by:	
	a) if the spring force and the spring length are specified			L0	☐
				b) if the spring force, the spring length and L0 are specified	
	c) if two spring forces and the spring lengths are specified		n and De, Di		
			L0, n and d		L0, n and De, Di
12	Springs to be supplied not set may be longer than L0				
	Set Test Springs !				
	Supply remaining springs set ☐				
	not set ☐				

					Date	Name	Feder			
					Compl.					
					Check					
					Stand.					
							RD-12515			
Cond.	Modification	Date	Name	ZILLER Böhmenkirch						