



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
○ up, forged
and ground

10		Permissible Deviations according to EN 15800 Quality Class			DIN 2096
		1	2	3	
	De, Di	☐	☐	☐	☐
	L0	☐	☐	☐	☐
	F1	☐	☐	☐	☐
	F2	☐	☐	☐	☐
	e1	☐	☐	☐	☐
	e2	☐	☐	☐	☐
	d				
11	Manufacturing Tolerance			by:	
	a) if the spring force and the spring length are specified			L0 ☐	
	b) if the spring force, the spring length and L0 are specified			n and d ☒	
				n and De, Di ☐	
	c) if two spring forces and the spring lengths are specified			L0, n and d ☐	
				L0, n and De, Di ☐	
12	Springs to be supplied not set may be longer than L0				
	Set Test Springs ! Supply remaining springs set ☐ not set ☐				

				Date	Name	Feder		
				Compl.				
				Check				
				Stand.				
						D-20066		
Cond.	Modification	Date	Name	ZILLER Böhmenkirch				