



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

10	Permissible Deviations according to EN 15800 Quality Class DIN 2096			
		1	2	3
	De, Di	☐	☐	☐
	L0	☐	☐	☐
	F1	☐	☐	☐
	F2	☐	☐	☐
	e1	☐	☐	☐
	e2	☐	☐	☐
	d			
11	Manufacturing Tolerance		by:	
	a) if the spring force and the spring length are specified		L0	☐
	b) if the spring force, the spring length and L0 are specified		n and d	☒
			n and De, Di	☐
	c) if two spring forces and the spring lengths are specified		L0, n and d	☐
			L0, n and De, Di	☐
12	Set Test Springs ! Supply remaining springs set ☐ not set ☐ Springs to be supplied not set may be longer than L0			

				Date	Name	Feder			
				Compl.					
				Check					
				Stand.					
						D-28018			
Cond.	Modification	Date	Name	ZILLER Böhmenkirch					