



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
○ up, forged
and ground

10		Permissible Deviations according to EN 15800 Quality Class			DIN 2096
		1	2	3	
	De, Di	○	○	○	○
	L0	○	○	○	○
	F1	○	○	○	○
	F2	○	○	○	○
	e1	○	○	○	○
	e2	○	○	○	○
	d				
11	Manufacturing Tolerance			by:	
a) if the spring force and the spring length are specified	L0 ○				
b) if the spring force, the spring length and L0 are specified	n and d ⊗				
	n and De, Di ○				
c) if two spring forces and the spring lengths are specified	L0, n and d ○				
	L0, n and De, Di ○				
12	Springs to be supplied not set may be longer than L0				
Set Test Springs !					
Supply remaining springs set ○ not set ○					

					Date	Name	Feder			
					Compl.					
					Check					
					Stand.					
							RD-25030			
Cond.	Modification	Date	Name	ZILLER Böhmenkirch						