



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

1	No. of Active Coils Total No. of Coils	n = 12.5 nt = 14.5	
2	Direction of Coils	right left	☒ ☐
3	Deburring of Spring Ends	no inside outside	☒ ☐ ☐
4	Working Path (Stroke)		
5	Stress Cycle Frequency		
6	Range of working temperature	0 .. 80 °C	
7	Wire or Rod Surface	drawn rolled tipless grinding spring shot-blasted with steel balls	☒ ☐ ☐ ☐
8	Surface Protection:		
9	Material: SH/DH		

10	Permissible Deviations according to EN 15800 Quality Class DIN 2096			
		1	2	3
	De, Di	☐	☐	☐
	L0	☐	☐	☐
	F1	☐	☐	☐
	F2	☐	☐	☐
	e1	☐	☐	☐
	e2	☐	☐	☐
	d			
11	Manufacturing Tolerance		by:	
	a) if the spring force and the spring length are specified		L0	☐
	b) if the spring force, the spring length and L0 are specified		n and d	☒
			n and De, Di	☐
	c) if two spring forces and the spring lengths are specified		L0, n and d	☐
			L0, n and De, Di	☐
12	Set Test Springs ! Supply remaining springs set ☐ not set ☐ Springs to be supplied not set may be longer than L0			

				Date	Name	Feder			
				Compl.					
				Check					
				Stand.					
						D-20045			
Cond.	Modification	Date	Name	ZILLER Böhmenkirch					