



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

		and ground			
10		Permissible Deviations according to EN 15800 Quality Class			DIN 2096
		1	2	3	
	De, Di	○	○	○	○
	L0	○	○	○	○
	F1	○	○	○	○
	F2	○	○	○	○
	e1	○	○	○	○
	e2	○	○	○	○
d					
11	Manufacturing Tolerance			by:	
	a) if the spring force and the spring length are specified			L0 ○	
	b) if the spring force, the spring length and L0 are specified			n and d ⊗	
				n and De, Di ○	
	c) if two spring forces and the spring lengths are specified			L0, n and d ○	
				L0, n and De, Di ○	
12	Springs to be supplied not set may be longer than L0				
	Set Test Springs !				
	Supply remaining springs set ○ not set ○				

				Date	Name	Feder		
				Compl.				
				Check				
				Stand.				
						D-22515		
Cond.	Modification	Date	Name	ZILLER Böhmenkirch				