



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
○ up, forged
and ground

1	No. of Active Coils Total No. of Coils	n = 20 nt = 22	
2	Direction of Coils	right left	☒ ☐
3	Deburring of Spring Ends	no inside outside	☒ ☐ ☐
4	Working Path (Stroke)		
5	Stress Cycle Frequency		
6	Range of working temperature	0 .. 80 °C	
7	Wire or Rod Surface	drawn rolled tipless grinding spring shot-blasted with steel balls	☒ ☐ ☐ ☐
8	Surface Protection:		
9	Material: 1.4310		

[illegible]

				Date	Name	Feder			
				Compl.					
				Check					
				Stand.					
						RD-20034			
Cond.	Modification	Date	Name	ZILLER Böhmenkirch					