



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

10		Permissible Deviations according to EN 15800 Quality Class			DIN 2096
		1	2	3	
	De, Di	☐	☐	☐	☐
	L0	☐	☐	☐	☐
	F1	☐	☐	☐	☐
	F2	☐	☐	☐	☐
	e1	☐	☐	☐	☐
	e2	☐	☐	☐	☐
	d				
11	Manufacturing Tolerance			by:	
	a) if the spring force and the spring length are specified	L0 ☐			
	b) if the spring force, the spring length and L0 are specified	n and d	☒		
		n and De, Di	☐		
	c) if two spring forces and the spring lengths are specified	L0, n and d	☐		
		L0, n and De, Di	☐		
12	Springs to be supplied not set may be longer than L0				
	Set Test Springs !				
	Supply remaining springs set ☐				
	not set ☐				

				Date	Name	Feder		
				Compl.				
				Check				
				Stand.				
						D-10049		
Cond.	Modification	Date	Name	ZILLER Böhmenkirch				