



Illustr.2. Spring ends lined up

Illustr.3. Spring ends lined
up, forged
and ground

10	Permissible Deviations according to EN 15800 Quality Class				DIN 2096
		1	2	3	
	De, Di	☐	☐	☐	☐
	L0	☐	☐	☐	☐
	F1	☐	☐	☐	☐
	F2	☐	☐	☐	☐
	e1	☐	☐	☐	☐
	e2	☐	☐	☐	☐
d					
11	Manufacturing Tolerance			by:	
	a) if the spring force and the spring length are specified			L0	☐
	b) if the spring force, the spring length and L0 are specified			n and d	☒
				n and De, Di	☐
	c) if two spring forces and the spring lengths are specified			L0, n and d	☐
				L0, n and De, Di	☐
12	Springs to be supplied not set may be longer than L0				
Set Test Springs !					
Supply remaining springs set ☐					
not set ☐					

				Date	Name	Feder		
				Compl.				
				Check				
				Stand.				
						D-10067		
Cond.	Modification	Date	Name	ZILLER Böhmenkirch				